



Renishaw MH20i Manual Probe Head

Category: Renishaw Manual Probe Head

MH20i Manual indexable probe head that combines the TP20 kinematic stylus module mount with two axis indexing, enabling flexible stylus changing and repeatable probe re-orientation.

The A-axis rotates through $\pm 180^{\circ}$ in the X-Y plane. The B-axis rotates through 90° in the Z plane. A lever locks the head in one of up to 168 repeatable positions, set at 15° increments.

The head is capable of carrying the full range of TP20 modules, which can be changed without re-qualification, providing qualification has taken place in each position with each stylus / module combination.

| Length | 61 mm |
|---------------------------|---|
| Diameter | 48 mm |
| Weight | 210 g |
| Probe mounting | TP20 kinematic mount |
| Head mounting | MS range of shanks |
| Suitable interface | PI 200-3 |
| Number of probe sockets | 1 |
| Probe status indication | 1 LED |
| Cable connection | 5 pin DIN 180° socket |
| A-axis indexing | 0° to 90° in 15° repeatable steps |
| B-axis indexing | 180° in 15° repeatable steps |
| Repeatability of position | 1.5 µm (0.00006 in) (TP20 and 10 mm stylus fitted) |
| | 2.5 μm (0.0001 in) (EM2 extended module and 10 mm stylus) |
| Maximum extension bar | EM2 extension module - 75 mm (2.95 in) |
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